

Where To Download Scotchman Hydraulic Punch And Die Safety Manual

Scotchman Hydraulic Punch And Die Safety Manual

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Scotchman Hydraulic Punch And Die

Scotchman offers a full line of punches and dies for our Ironworkers. All shaped punches are keyed standard for safe & positive punch alignment. Shapes include round, round offset, metric, oval, square, corner turning, hexagon, picket, and trimming and cut-off. Scotchman Industries has hundreds of punches and dies available in-stock for every model.

**Ironworkers | In-stock punches & dies | custom ... -
Scotchman**

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The punch station is no exception, the possibilities are endless when working with our team of qualified engineers. Over the years, Scotchman's team of engineers have designed and manufactured thousands of special sizes and shapes of punches and dies for unique applications.

Custom Tooling: Punches & Dies - Scotchman

For over 50 years, Scotchman Industries has sold hundreds of hydraulic ironworkers to customers who were not looking for an ironworker, but bought the machine because Scotchman was able to build a custom tool for their special application (that mounts in an ironworker). These custom tools include custom punches and dies, custom brakes and custom tooling .

Ironworker Accessories | Ironworker Punches ... - Scotchman

Both stock and non-stock Scotchman punches and dies ship

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within one to two days. Select an option below to request a quote for your Scotchman ironworker tooling - or call now to speak with a knowledgeable American Punch sale representative: 800.243.1492.

Scotchman™ Ironworkers Punches, Dies, Tooling

Se Habla Español) Scotchman Ironworker:Standard Features 50 Ton Punch Station(1-1/4" in 1/2" Keyed Punch Ram for Safety 6" Throat Depth 2" Die Holder Punch Nut with Wrench& Stripper One Round Punch& Die: Max. Dia. 1" Adjustable Stroke Control Angle Shear Capacity 4" x 4" x 3/8" at 90° and 2" x 2" x 3/8" at 45° 14" Flat Bar Shear with 4-Way ...

Punches & Dies - Scotchman

Scotchman #20 Individual Punch & Die Tooling Individual sizes of standard Scotchman #20 Punch and Die Tooling are available in round, square, oblong and hexagon shapes. Dies are set up

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with a 1/32 inch clearance, ideal for mild steel punching from 3/16 up to 1/2 inch thick. Please call us for a recommendation on other materials or thicknesses.

Scotchman, Dvorak Ironworker #20 Individual Punch & Die ...

Cleveland Punch & Die Company produces Scotchman™ ironworker replacement punches, dies, and shear blades. Large inventory in-stock. Custom orders in 24 hours.

Scotchman™ Punches, Dies, & Shear Blades | Cleveland Punch ...

A punch and die set fits together like a glove, with a miniscule thirty thousandths of an inch (0.030") clearance between the two. To put things into perspective, 0.030" is equivalent to the thickness of your driver's license. By attempting to align the punch into the die by joggng it down is a rookie mistake that will

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not end well.

How to Align an Ironworker Punch and Die - Scotchman Ind

Custom Punches & Dies Over the years, Scotchman Industries has designed and manufactured thousands of special sizes and shapes of punches and dies. Shown below are a few samples we've made. In addition to punches & dies, Scotchman can design and manufacture custom tools including: brakes, shears and V- notchers for your special application.

Ironworkers | custom punches & dies | metal punch ...

If you are in the metal working or custom fabrication industry, the Scotchman 6509-24M is a must have for your shop. This 65-ton hydraulic ironworker can punch 1-1/16" in 3/4" thick, 65,000 tensile plate.

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6509-24M | Ironworkers | pipe notching | steel shear

1 set Round Hole Punch Die for Hydraulic Ironworker Tooling (size optional) \$30.00. \$40.00 shipping. Watch. CPD F-20 7/8" Cleveland Punch & Dies FIG 20, Fits Scotchman Ironworker #40, Read. \$30.00. \$5.65 shipping. or Best Offer. Watch. CPD F-20 13/16" Cleveland Punch & Dies FIG 20, Fits Scotchman Ironworker, Read.

Ironworker Punch Dies products for sale | eBay

The sides thrust encountered in punching a partial hole can force the punch against the die and result in punch and die breakage. □ Contact both sides of the punch stripper. Punch holes with sufficient material around the hole so that contact will be made on both sides of the punch stripper. Stripping forces can be severe.

Scotchman Ironworker Safety Procedures

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This American-made ironworker is built tough and utilizes a hydraulic system with electric valve and remote foot pedal for ease of use, an adjustable electric stroke control with scale, and is backed by Scotchman's industry leading 3-Year Warranty. One Round Punch & Die: Max.

Porta Fab 45 | Ironworkers | Metal Punch | Steel Shear

Cleveland Punch & Die Company manufactures replacement and custom punches, dies, accessories, and shear blades to fit all ironworkers. Large inventory of punches and dies in-stock. Non-standard sizes manufactured in 24 hours.

Punches, Dies, & Shear Blades | Cleveland Punch & Die

American Punch Company manufactures replacement and custom punches, dies and shear blades to fit all ironworkers - angleline, beamline and plate. The company also makes copers, notchers and bar cutters.

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American Punch Company - The Punch, Die, and Shear Blade ...

American Punch Company inventories ironworker punches and dies that ship the day of the order. Non-stock punches and dies ship within one or two days We're open and can ship standard, in-stock ironworker tooling until 5pm EST / 4pm CST / 3pm MST / 2pm PST

Ironworker Punches and Dies - Standard Size Tooling

SCOTCHMAN 6509-24M Hydraulic Ironworker. Manufacturer: Scotchman FEATURES: 65 ton punch station (1-1/16" in 3/4") Keyed punch ram for safety 9" throat depth Punch gauging table w/fence and scale Die holder complete with 2" die insert Punch nut with wrench and stripper One roun...

Used Scotchman Ironworker for sale. Scotchman

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equipment ...

Scotchman 65 Ton 3-Station Hydraulic Ironworker, 6509-24M. Inventory # 2225. Model: 6509-24M. Made in USA. Description: If you are in the metal working or custom fabrication industry, the Scotchman 6509-24M is a must have for your shop. This 65-ton hydraulic ironworker can punch 1 1/16" in 3/4" thick, 65,000 tensile plate.

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