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## **FANUC Series**

### **16i/18i/160i/180i/160is/180is-MODEL B ...**

This manual describes the spindle parameters for the FANUC servo amplifier series. Chapter 1 describes the parameters used to start normal operation. Chapter 2 describes the parameters for each function. Chapter 3

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describes each spindle parameter in detail. The parameter numbers used in this manual are those for the FANUC

## **GE Fanuc Automation**

The operator's manual and programming manual supplied with a CNC unit provide an overall description of the machine's functions, including any

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optional functions. Note that the optional functions will vary from one machine model to another. Therefore, some functions described in the manuals may not actually be available for a particular model.

**87936105 Fanuc Series 0T Operator  
s Manual | Automation ...**

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the machine. Refer to the manual provided by the machine tool builder. This key is also used to output data to an input/output device. 4 Soft keys (option)  
The soft keys have various functions, according to the applications. The soft key functions are displayed at the bottom of the CRT screen. Soft key of left edge : Return menu key

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## **GE Fanuc Automation**

FANUC 0T & FANUC 0M

COMMUNICATIONS PARAMETERS TVON

= 0 ISO = 1 I/O = 0 (if using port 1), I/O  
= 2 (if using port 2) PWE = 1 TAPEF = 0

CNC Parameter Port 1 (M5) Port 2 (M74)

0002 1xxxxxx1 - - 0050 - - 1xxxxxx1

0038 01xxxxxx xx01xxxx 0552 10 - -

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0253 - - 10

## **FANUC COMMUNICATIONS PARAMETERS - CNC Szerviz**

B-63950EN/02 PREFACE p-1 PREFACE  
Applicable models The models covered  
by this manual, and their abbreviations  
are : Model name Abbreviation FANUC  
Series 30i-MODEL A 30i -A Series 30i

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FANUC Series 300i-MODEL A 300i-A  
Series 300i FANUC Series 300is-MODEL  
A 300is-A Series 300is FANUC Series 31i-  
MODEL A 31i -A FANUC Series 31i-  
MODEL A5 31i -A5

## **GE Fanuc Automation**

Users must also observe the safety precautions related to the machine, as



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described in the relevant manual supplied by the machine tool builder. Before checking the operation of the machine, take time to become familiar with the manuals provided by the machine tool builder and FANUC. Contents 1.

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