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1984 Charmilles 400D manual machine recently removed from a well know medical manufacturing business complete with all manuals and a few extra boxed parts and filters. Has a large magnetic chuck on the bolster plate and a digital readout this is one of the well known dependable models.It has a 50amp power supply.

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EDM can be used to machine conductive materials of any hardness (for example steel or titanium) to an accuracy of up to one-thousandth of a

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millimeter with no mechanical action. By virtue of these properties, EDM is one of the key technologies in mold and tool making. There are two distinct processes — wire cut and die-sinking EDM machines.

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Wire Electrical Discharge Machining Traveling Workpiece Wire Electrode Motions Wire Motions Wire EDM Used Primarily for Through Hole Machining. Wire EDM Fundamentals 37 Production Wire EDM ... Courtesy Charmilles Figure 2:21 Wire EDM Machines are Capable of Cutting 45° Angles.

### **2 Wire EDM Fundamentals - Reliable EDM**

1984 Charmilles 400D manual machine recently removed from a well know medical manufacturing business complete with all manuals and a few extra boxed parts and filters. Has a large magnetic chuck on the bolster plate and a digital readout this is one of the well known dependable models. It has a 50amp power supply.

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