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SAFETY NOTICE This manual was primarily published to be used by jet boat technicians trained by the manufacturer who are already familiar with all service and maintenance procedures relating to Bombardier made Sea-Doo jet boat.

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SAFETY NOTICE SAFETY NOTICE This manual has been prepared as a guide to correctly service and repair the SEA-DOO Sportster™ 4-TEC™ sport boat. This edition was primarily published to

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be used by sport boat mechanical technicians who are already familiar with all service procedures relating to Bombardier made sport boats.

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