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Service Manual Outline  
Section 1 - General  
Information &  
Specifications Section  
2 - Electrical and  
Ignition A - CDM  
Ignition B - Battery,  
Charging and Starting  
Systems C - Timing/Syn  
chronizing/Adjusting  
Section 3 - Fuel System  
and Carburetion A -

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Carburetor B - Fuel  
Pump ...

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Sport Jet A marine power product is a combination of many ma-chined, honed, polished and lapped surfaces with tolerances that are measured in the ten thousands of an inch/mm. When any product component is serviced, care and

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cleanliness are important. Throughout this manual, it should be understood that proper cleaning,

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CARBURETOR Idle RPM  
Wide Open Throttle  
(WOT) RPM - Model  
90/120 Idle Mixture  
Screw Adjustment  
(Preset - Turns Out)  
Model 90/120 - All  
Carbs Float Setting  
Main Jet - Model 90 -  
Carb #1 - Carb #2 -  
Carb #3 - Model 120 -  
Carb #1 - Carb #2 950  
- 1100 RPM 4700 -  
5300 1 1/2 turns out  
from a lightly seated  
position



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6-4 SPORT JET  
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1996 2. Fuel pickup should be at least 1 in. (25mm) from the bottom of the fuel tank to prevent picking up impurities. 3. Fuel lines

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Gear Case Minimum  
Height Maximum  
Height Application  
Sport Master 27"  
(68cm) 30" (76cm)  
ocb1 Propeller  
Selection For best all  
around performance  
from your

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outboard/boat combination, select a propeller that allows the engine to operate in the upper half of the recommended full throttle RPM range with the boat normally loaded (refer to ...

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90/120 Sport Jet (1995)  
& 95XR/120XR Sport  
Jet (1996 & 1997)  
Outboards Service  
Repair Manual.  
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